

Republic of the Philippines **ROMBLON STATE UNIVERSITY** Odiongan, Romblon Tel No. (042) 567-5273 Email: <u>romblonstateu@gmail.com</u>

URL: rsu.edu.ph

BIDS AND AWARDS COMMITTEE

BID BULLETIN

Addendum No. 2021-01 February 11, 2021

NOTICE: TO ALL PROSPECTIVE BIDDERS

SUBJECT: Change/Modification of SPECIFICATIONS IN ALL attached/associated documents in the Invitation to Bid (ITB), Abstract of Quotation and Technical Specifications: Solicitation No. RSU-2021-025

This Bid Bulletin is issued to inform all prospective bidders for the Change/Modification of SPECIFICATIONS IN ALL attached/associated documents. Please take notice about this change: Solicitation No. RSU-2021-025

Procurement of Technical & Scientific Equipment for the FABLAB (ABC: PhP10,990,000.00, QTY: 22)

FROM:

Bidding Documents (PhP10,000.00)

Delivery Period 25 Calendar Days

TO:

Bidding Documents (Php25,000.00)

Delivery Period 90 Calendar Days

Supply, delivery, installation and Commissioning/ Training

For all equipment the Power Supply should be 220V if Single Phase, 380V if three Phase

LOT-1: FABLAB ENGINEERING EQUIPMENT

ITEM DESCRIPTION

Plotter printer. DX 11. Double sided printing; 5760x1440dpi maximum print resolution color; mono or color; 1-100W; 31ppm print speed; 1-20 sheet output tray capacity; 1-50sheets input tray capacity (papers); large format printer function type; 220V input; USB support; warranty type local supplier warranty; warranty period 1 year.

Desktop computers. 23.8" core i5, 42000M all in one desktop PC AIO computer 8G DDR3 120G SSD, UPS battery. Windows 10 Home.

Laptops. Swift 5. 14". 1.0GHz Intel Core i5-1035G1 Quad-Core. 8GB LPDDR4 / 512GP Pcle SSD. 14" 1920 x 1080 Multi-touch display. Integrated Intel UHD Graphics. USB Type-A & Type-C / HDMI / Thunderbolt 3. WiFi 6 (802.11 ax? / Bluetooth 5.0. Windows 10 Home (64-Bit). 0.6" thin, 2.18lbs. fingerprint reader, microphones, speakers combo audio jack. With licensed MS Office application. DSLR Camera with standard and telephoto lens and

tripod. D5600 + AF-P 18-55mm f3.5-5.6G VR. 24.2 megapixels. Optical zoom 3. display size 3.2. Additional lens AF Zoom-NIKKOR 70-300mm f4-5.6G. 1 year warranty.

LOT-1: FABLAB ENGINEERING EQUIPMENT

ITEM DESCRIPTION

Plotter printer. Double sided printing; 5760x1440dpi maximum print resolution color; mono or color; 1-100W; 31ppm print speed; 1-20 sheet output tray capacity; 1-50sheets input tray capacity (papers); large format printer function type; 220V input; USB support; warranty type local supplier warranty; warranty period 1 year.

Desktop computers. 23.8" core i5, 42000M 8G DDR3 120G SSD, Keyboard, mouse and peripherals UPS battery. Windows 10 Home. Office and CAD

Laptops. 14". 1.0GHz Intel Core i5-1035G1 Quad-Core. 8GB LPDDR4 / 512GP Pcle SSD. 14" 1920 x 1080 Multi-touch display. Integrated Intel UHD Graphics. USB Type-A & Type-C / HDMI / Thunderbolt 3. WiFi 6 (802.11 ax? / Bluetooth 5.0. Windows 10 Home (64-Bit). 0.6" thin, 2.18lbs. fingerprint reader, microphones, speakers combo audio jack. With licensed MS Office application.

DSLR Camera with standard and telephoto lens and tripod. D5600 + AF-P 18-55mm f3.5-5.6G VR. 24.2 megapixels. Optical zoom 3. display size 3.2. Additional lens AF Zoom-NIKKOR 70-300mm f4-5.6G. 1 year warranty.

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LOT-2: FABLAB MECHANICAL ENGINEERING

LOT-2: FABLAB MECHANICAL ENGINEERING 1

ITEM DESCRIPTION

Single head marble CNC router carving machine, SS series 1325, heavy duty steel tube frame, gear transmission, T-slot table square rails, water tank, tool sensor, DSP controller, Fuling inverter, stepper motor and lead shine drivers, 6.0kW water-cooling spindle, including art cam software, limit switches for all xyz axes, 3pieces cooling sprayer, mist cooling system for free, aluminum, granite, marble, glass, wood, etc. 1300x2500x250mm XYZ working area; 1440x3040mm table size; ±0.03/300mm XYZ traveling positioning accuracy; ±0.05mm XYZ repositioning positioning accuracy; lathe structure steel structure; XY structure gear wheel transmission, shaft linear bearing; Z structure ball screw, shaft linear bearing: 11kW max power consumption; 0-32000mm per minute maximum speed; 0-20000mm per minute maximum working speed; 6.0kW water-cooling spindle multi head spindle power motor; 0-24000rpm 0-18000 rpm spindle speed; working mode stepper servo; AC 220V/50/60Hz, 1Ph(option: 380V, 3Ph) working voltage; Command Gcode, *uoo, *mmg, *plt; operating system DSP (digital signal processing) NC studio with computer; interphase USB; 32M flash memory; ER25 Collet; <0.01mm XY working delicacy; software artcam software UCANCAM or ARTCUT; running circumstance temperature: 0 deg Celsius-45 deg Celsius, relative humidity: 30%-75%; 3200x1960x1870mm packing size integrated; 2200kg net weight; 2500kg gross weight.

LOT-3: FABLAB ELECTRICAL ENGINEERING

ITEM DESCRIPTION

Small plastic injection molding machine. UP-128T. Injection Unit: 45mm screw diameter; 294 shot volume cu cm; 265g injection weight; 156MPa injection pressure; 200rpm screw speed. Clamping Unit: 1280kN clamping force; 350mm open stroke; 450mm maximum mold height; 135mm min mold height; 420*380mm space between tie bars; 38 kN ejector force; 120mm ejector stroke. Others: 16MPa pump pressure; 11kW motor/driving power; 7.7kW heating power; 4.2*1.2*1.8*m (LWH) machine dimension; 3.2T machine weight; 170li Oil tank. With molds for irrigation drippers.

ITEM DESCRIPTION

Single head marble CNC router carving machine, heavy duty steel tube frame, gear transmission, T-slot table square rails, water tank, tool sensor, DSP controller, Fuling inverter, stepper motor and lead shine drivers, 6.0kW water-cooling spindle, including art cam software, limit switches for all xyz axes, 3pieces cooling sprayer, mist cooling system for free, aluminum, granite, marble, glass, wood. etc. 1300x2500x250mm XYZ working area; 1440x3040mm table size; ±0.03/300mm XYZ traveling positioning accuracy; ±0.05mm XYZ repositioning positioning accuracy; lathe structure steel structure; XY structure gear wheel transmission, shaft linear bearing; Z structure ball screw, shaft linear bearing; 11kW max power consumption; 0-32000mm per minute maximum speed; 0-20000mm per minute maximum working speed; 6.0kW water-cooling spindle multi head spindle power motor; 0-24000rpm 0-18000 rpm spindle speed; working mode stepper servo; AC 220V/50/60Hz, 1Ph(option: 380V, 3Ph) working voltage; Command Gcode, *uoo, *mmg, *plt; operating system DSP (digital signal processing) NC studio with computer; interphase USB; 32M flash memory; ER25 Collet; <0.01mm XY working delicacy; software artcam software UCANCAM or ARTCUT; running circumstance temperature: 0 deg Celsius-45 deg Celsius, relative humidity: 30%-75%; 3200x1960x1870mm packing size integrated; 2200kg net weight; 2500kg gross weight.

LOT-3: FABLAB ELECTRICAL ENGINEERING

ITEM DESCRIPTION

30mm metal steel plate cutter/cnc plasma machine for cutting metal pipe/cnc plasma cutter. plasma + rotary cutting. 1500mm*3000mm working area (X-Y); working materials iron, steel, aluminum sheet, galvanized sheet; 0.5-32mm working thickness; 0-6000mm per minute cutting speed; 10kW power; 380V 50Hz (or according to need) input voltage; 63A/100A/120A/160A/ 200A plasma current; USB connecting way; working mode untouched arc striking; cooling method with water pump and tank provided, circulating water cooling; 0-100mm Z-axis travel; 0-5mm automatic elastic raise; rail guide: precision work round; transmit way: Taiwan imported ball screw; operation language, english; G code, *uoo, *mmg, *plt commands; optional power source; imported brand; spare parts: electrode, electricity nozzle and water jacket.

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LOT-4: FABLAB AGRICULTURALENGINEERING

ITEM DESCRIPTION

Small plastic injection molding machine. UP-128T. Injection Unit: 45mm screw diameter; 294 shot volume cu cm; 265g injection weight; 156MPa injection pressure; 200rpm screw speed. Clamping Unit: 1280kN clamping force; 350mm open stroke; 450mm maximum mold height; 135mm min mold height; 420*380mm space between tie bars; 38 kN ejector force; 120mm ejector stroke. Others: 16MPa pump pressure; 11kW motor/driving power; 7.7kW heating power; 4.2*1.2*1.8*m (LWH) machine dimension; 3.2T machine weight; 170li Oil tank. With molds for irrigation drippers.

LOT-5: FABLAB CIVIL ENGINEERING

ITEM DESCRIPTION

Single spindle shaper/wood spindle moulder machine, Forma 100, 1000x660mm table size, 120mm max working thickness, 3000 to 8000 rpm spindle speed, 50mm spindle diameter, 4kW, 1000x660x1000mm machine dimension, 330kg net weight

Wood cutting bandsaw, **BS20**, 3000W motor, 3500*10-40*0.62mm blade size, 595*495mm table size, 0-45 degrees table tilt, 475mm max cutting width, 280mm max cutting depth, 305kg gross weight, 1910*550*790mm packing size.

Horizontal Band saw, MJ1600E, 1600mm max sawing diameter, 4500mm max sawing wood length, 700mm saw diameter, 10-300mm sawing wood thickness, 22kW main motor, 1.5kW electric lifting, 7100mm band saw blade length, 5800 machine length, 1500kg total weight

Jointer planer, MB525, 500mm maximum planing width, 5mm maximum planing depth, 5000 rpm spindle speed, 4 blades, 2500mm total length of worktable, 4kW motor power, 550kg weight, 2500*910*1050mm overall dimensions

Mortising machine, MS3840, 6-26mm chisel capacity, 76mm maximum mortising depth, 3-16mm drill chuck capacity, 210mm chisel to table max,1700mm overheight, 1400rpm spindle speed, 560*480*820mm packing base parts, 500*400*630mm, 500*400*639mm packing size.

LOT-4: FABLAB AGRICULTURALENGINEERING

ITEM DESCRIPTION

Small plastic injection molding machine. Injection Unit: 45mm screw diameter; 294 shot volume cu cm; 265g injection weight; 156MPa injection pressure; 200rpm screw speed. Clamping Unit: 1280kN clamping force; 350mm open stroke; 450mm maximum mold height; 135mm min mold height; 420*380mm space between tie bars; 38 kN ejector force; 120mm ejector stroke. Others: 16MPa pump pressure; 11kW motor/driving power; 7.7kW heating power; 4.2*1.2*1.8*m (LWH) machine dimension; 3.2T machine weight; 170li Oil tank. With molds for irrigation drippers.

LOT-5: FABLAB CIVIL ENGINEERING

ITEM DESCRIPTION

Single spindle shaper/wood spindle moulder machine, 1000x660mm table size, 120mm max working thickness, 3000 to 8000 rpm spindle speed, 50mm spindle diameter, 4kW, 1000x660x1000mm machine dimension, 330kg net weight

Wood cutting bandsaw, 3000W motor, 3500*10-40*0.62mm blade size, 595*495mm table size, 0-45 degrees table tilt, 475mm max cutting width, 280mm max cutting depth, 305kg gross weight, 1910*550*790mm packing size.

Horizontal Band saw, 1600mm max sawing diameter, 4500mm max sawing wood length, 700mm saw diameter, 10-300mm sawing wood thickness, 22kW main motor, 1.5kW electric lifting, 7100mm band saw blade length, 5800 machine length, 1500kg total weight

Jointer planer, 500mm maximum planing width, 5mm maximum planing depth, 5000 rpm spindle speed, 4 blades, 2500mm total length of worktable, 4kW motor power, 550kg weight, 2500*910*1050mm overall dimensions

Mortising machine, 6-26mm chisel capacity, 76mm maximum mortising depth, 3-16mm drill chuck capacity, 210mm chisel to table max,1700mm overheight, 1400rpm spindle speed, 560*480*820mm packing base parts, 500*400*630mm, 500*400*639mm packing size.



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LOT-6: FABLAB MECHANICAL ENGINEERING 2

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ITEM DESCRIPTION

3D printer with auto-bed leveling system: detachable single printing head, power failure recovery, filament short warning, auto leveling. FFF printing technology; 220*220*220mm printing size; 505*435*515mm product size; 535*465*675mm packing size; 450 deg Celsius maximum printing temperature; 90deg Celsius maximum chamber temperature; 35kg product weight; 55kg packing weight; platform: high viscosity fiberboard; 0.1-0.3mm layer thickness; single printing head; 0.4mm nozzle diameter; 0-150mm/s printing speed; STL, OBJ, g-code supported file type; up to 150 deg Celsius platform temperature, Carbon Fiber plate with auto-leveling; PEEK, ULTEM, PPSU, PA/CF, PC, PC alloy, PA, ABS, carbon fiber-filled, metal-filled, ASA, TPU, fiberglass-filled, HIPS, PVA, PETG, etc supported materials; 1.75mm filament diameter; X/Y: 12.5µm, Z:2.5µm position accuracy; 220V, 50-60Hz, 750W input; 24V DC output; SD card, usb, wifi connect methods; 12 mo. warranty; 3.5' touchscreen; Lemai, Cura, simplify 3D, compatible with other software.

3D printer. 40-120mm/s print speed; 370*380*388mm dimension (lwh); touch screen operation interface; AC 85-250V; 1.75mm PLA/ABS/PETG/TPU/HIPS filament; Standard 0.4mm nozzle diameter; 8.9kg weight; 0.1mm Fdm 3D printer precision; 190*190*145mm forming size;

ITEM DESCRIPTION

3D printer with auto-bed leveling system: detachable single printing head, power failure recovery, filament short warning, auto leveling. Continuous printing; 220*220*220mm printing size; 505*435*515mm product size; 535*465*675mm packing size; 450 deg Celsius maximum printing temperature; 90deg Celsius maximum chamber temperature; 35kg product weight; 55kg packing weight; platform: high viscosity fiberboard; 0.1-0.3mm layer thickness; single printing head; 0.4mm nozzle diameter; 0-150mm/s printing speed; STL, OBJ, g-code supported file type; up to 150 deg Celsius platform temperature, Carbon Fiber plate with auto-leveling; PEEK, ULTEM, PPSU, PA/CF, PC, PC alloy, PA, ABS, carbon fiber-filled, metal-filled, ASA, TPU, fiberglass-filled, HIPS, PVA, PETG, etc supported materials; 1.75mm filament diameter; X/Y: 12.5µm, Z:2.5µm position accuracy; 220V, 50-60Hz, 750W input; 24V DC output; SD card, usb, wifi connect methods; 12 mo. warranty; 3.5' touchscreen; Lemai, Cura, simplify 3D, compatible with other software.

3D printer. 40-120mm/s print speed; 370*380*388mm dimension (lwh); touch screen operation interface; AC 85-250V; 1.75mm PLA/ABS/PETG/TPU/HIPS filament; Standard 0.4mm nozzle diameter; 8.9kg weight; 0.1mm Fdm 3D printer precision; 190*190*145mm forming size;

Be advised that this change/ modification is issued to amend the SPECIFICATIONS IN ALL attached/associated documents. This shall be an integral part of the Bid Documents.

For guidance and information of all concerned.

BILSHAN F. SERVAÑEZ, Ph. D. BAC Chairperson

Received by:

Date: _____